

## 1.1 INSTALLATION ORDER

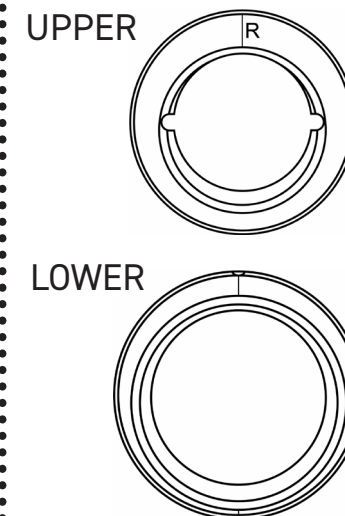
- 1 - Topcap - WCSTC1
- 2 - Bearing Cover - WCSBC1
- 3 - 0.25mm Spacer - WCS025
- 4 - Compression Ring (silver) - WCSCR1
- 5 - 41mm Bearing - WCS41B1
- 6 - UPPER HEADCUP
- 7 - LOWER HEADCUP
- 8 - 41mm Bearing - WCS41B1
- 9 - Black Seal - WCBS1
- 10 - 1 1/8" Crown Race - WCS18CR1

## INSTALLATION GUIDE

Thank you for purchasing a product from Works Components - Firstly, we recommended that you take the installation of this product to your local bike shop if you are not a confident home mechanic.

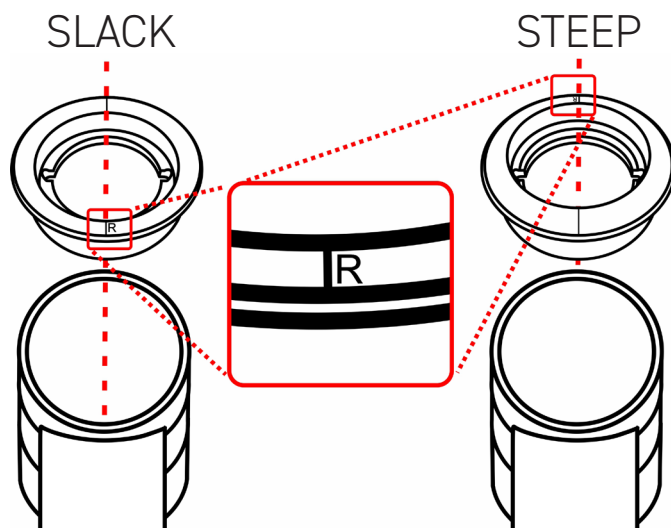
- 1 - Remove current headset and crown race if applicable.
- 2 - Inspect headtube for damage & measure to confirm correct size.
- 3 - Find and mark the centre-point of the headtube by measuring, using a straight edge or string tied to seat post and pulled taught down length of bike.
- 4 - Apply small coat of suitable grease (Ensure carbon friendly if required)
- 5 - Headcups must be installed with correct orientation as can be seen in figure 1.3
- 6 - Upper Cup - bearing is not offset - Install with letter 'R' facing rear of bike to slacken angle, towards front of bike to steepen head angle.
- 7 - Lower Cup - bearing is offset - Install with bearing offset away from the rear of the bike to slacken head angle, towards rear of bike to steepen head angle.
- 8 - Ensure cups are pushed fully home into headtube with no visible gaps.
- 9 - Apply grease to face of bearings, compression ring & crown race, install crown race to steerer tube and insert fork and install remaining components as shown in figure 1.1
- 10 - Pre-load headset to remove bearing play - tighten stem to manufacturer specification, handlebar should turn freely with no restriction.

## 1.3 HEADCUPS FROM ABOVE



## 1.2 HEADCUP ORIENTATION

### UPPER CUP



### LOWER CUP

